

Trimless Flange Adapter (TFA) Installation Instructions

for

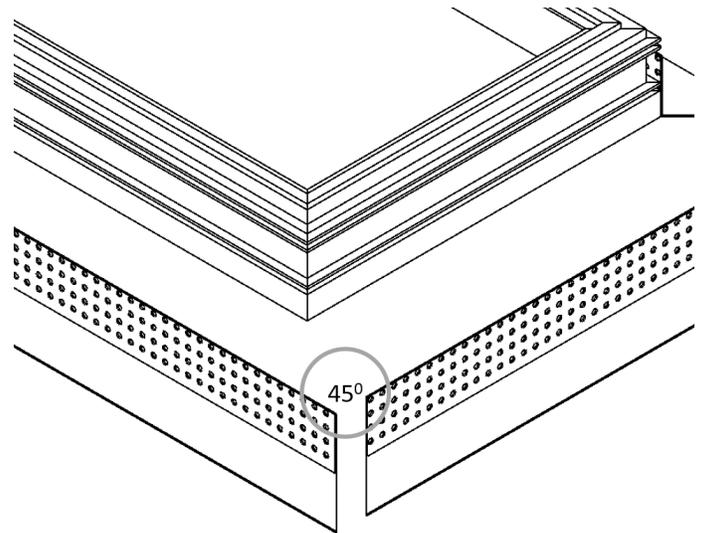
Drywall Ceiling or Wall Applications

Step 1:

1. Ensure that the rough opening for the recessed SoftForm Lighting light form (SFR) is approximately $\frac{3}{4}$ " larger than the measured frame size. If the opening is greater than $\frac{3}{4}$ ", consider shimming the opening to be closer to the frame dimension plus $\frac{3}{4}$ ".

Step 2:

1. Locate the TFA accessory carton shipped with your SFR light forms and remove the following components:
 - A. TFA flanges
 - B. Mounting Screws

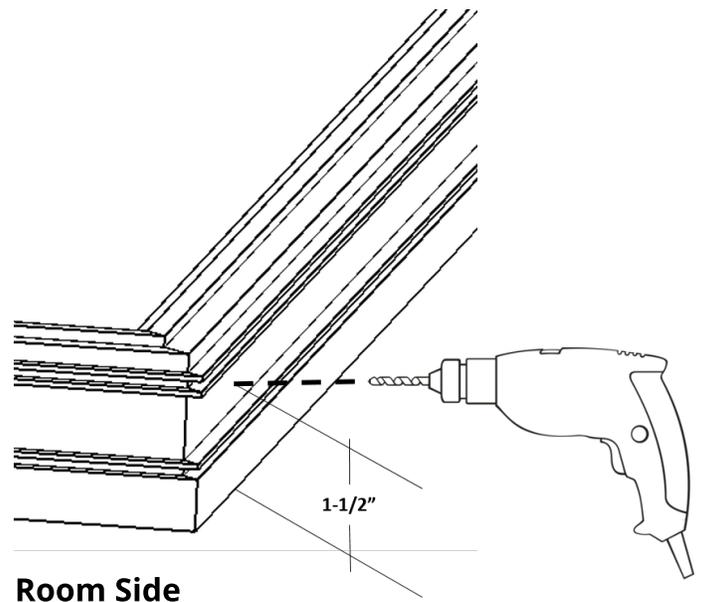


Step 3:

1. Miter cut the TFA to fit the SFR frame. The inside miter dimension should match the frame length dimension.

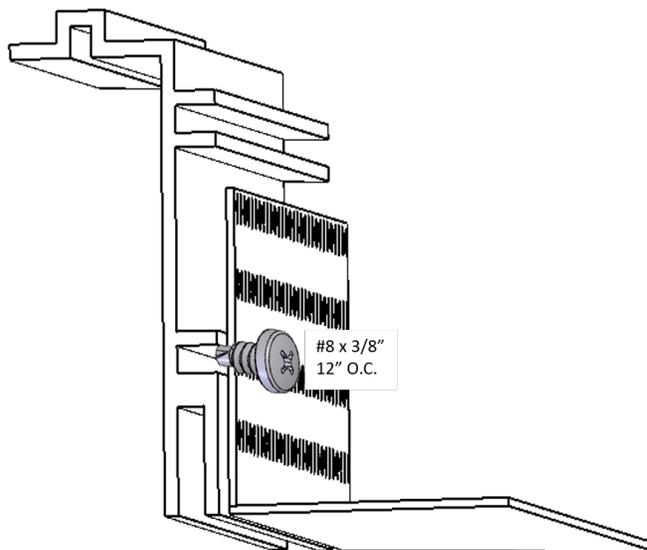
Step 4:

1. If the SFR fabric diffuser has not been removed, do so now. See the installation instruction sheet for more information on this process.
2. Drill $\frac{3}{16}$ " holes $1\frac{1}{2}$ " from the frame bottom (room side) every 24" on center on all four sides of the SFR frame. These holes will be used for the #10 x $1\frac{1}{2}$ " self drilling screws in your mounting kit.



Step 5:

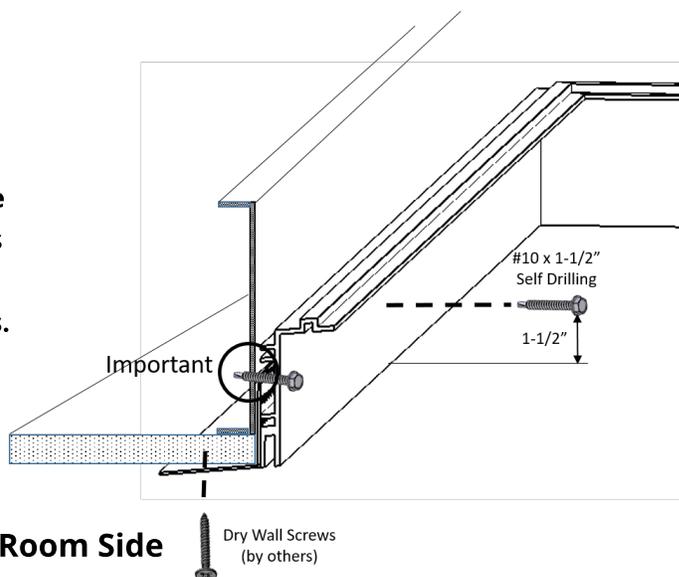
1. Align the outside corner of the TFA with the bottom (room side) of the SFR frame.
2. Insert #8 x 3/8" phillips head screws, through the pre-punched holes in the TFA flange and into the lower screw slot detail on the SFR frame. Secure the TFA to the frame approximately every 12".
3. You should now have a 1-3/4" flange, flush with the bottom of the SFR frame on all four sides.



Room Side

Step 6:

1. Lift the SFR frame with the attached TFA flange into the rough opening. Ensure that the TFA flange is flush with the adjoining drywall material and the TFA flange overlaps and is in contact with the drywall surface on all sides.
2. Drive the #10 x 1-1/2" self drilling screws from the inside of the light form through the pre-drilled holes and into the structural elements surrounding the rough opening. **Important: Screws must penetrate a structural element.** Substitute with longer screws if needed.
3. **Caution: Do not overdrive frame retention screws. Warping of the frame may result.**
4. Complete the installation by driving drywall screws (supplied by others) through the overlapping TFA flange and into the drywall.



Room Side

Step 7:

To be completed only after the drywall has been finished and painted and the space has received its final cleaning.

1. Inspect the light form frame fabric retention channel for any drywall material. Scrape out any drywall material lodged in the channel
2. Make sure the fabric is handled with clean hands. Insert the fabric panel. See the fabric installation and removal instruction sheet for more information on this process.